



# **WEBSTER INDUSTRIES, INC.**

**ISO 9001 Quality System Registered**

## **PREVENTATIVE MAINTENANCE CHECKLIST\***



Location:		
Conveyor No.:		
Chain No. & Quantity:		
Attachment and Spacing:		
Date:		
Inspector Name & Signature:		
<b>Chain Measurements Required</b>	<b>Dimension</b>	<b>Condition</b>
1. Elongation		
2. Joint Condition		
3. Sidebar Wear		
4. Barrel Wear		
5. Attachment Wear		
6. Rivet Wear		
7. Roller Wear		
<b>Sprocket Measurements Required</b>	<b>Visual Inspection/Condition</b>	
1. Tooth Condition		
a. Hooked Tooth		
b. Build-Up On Tooth		
2. Grooved Drum Flanges		
3. Scrubbed Tooth		
4. Chain To Tooth Locations		
5. Chain Tension		
6. Abnormal Noise		
7. Chain Walk or Surging (See Direction Of Travel Section)		
<b>Tracks &amp; Troughs</b>	<b>Visual Inspection/Condition</b>	
1. Wear Plate Condition		
2. Side Wear		
3. Barrel Wear (Pattern)		
4. Track Wear at Ends		
5. Obstruction		

\* - Webster Industries, Inc. provides this checklist for its customers for use on Webster products. Webster Industries, Inc. retains the right to add to the list at any time without prior notice. All work should be performed by qualified individuals, if any questions about terminology or specific points please contact Webster Industries, Inc.